

## Receiving Report

Date: 13/2/20

Batch No: MB 468

Supplier: THY'S Olan

Dart P/O: 19/03

Packing Slip: Yes ☐ No ☒

Invoice:	Yes	No
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Receipt:	Cash	Cr
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Release Note Attached: Yes ☒ No

Waybill Attached: ☒ Yes ☐ No

Shipment Complete: ☒ Yes ☐ No

QC6 Inspection OK, 13/10/20

Work Order 275752

N/A

N/A

N/A

N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date \_\_\_\_\_

Received/Costing

Initial

### Location

# Purchase Order Receipt Listing

Wednesday, February 20, 2013 7:39:29 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO19103 Receipt Dates from 2/20/2013 to 2/20/2013 All Item Types  
All Item ID/GL/WOs All Rec: Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Base Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 ThyssenKrupp Materials CA Ltd											
PO19103	1		M6061T6R0.500 f	f	2/20/2013 60.0000	2/20/2013 DESJ02	60.0000 5	\$0.85	0.0000	0	\$51.14
CAD	No		6061-T6 Round Bar .500"	f	60.0000	DESJ02		\$51.14	0.0000	0	
			124681								
	2		M6061T6R0.625 f	f	2/20/2013 108.0000	2/20/2013 DESJ02	108.0000 9	\$0.76	0.0000	0	\$82.23
	No		6061-T6 Round Bar .625"	f	108.0000	DESJ02		\$82.23	0.0000	0	
			124681								
	3		M6061T6R0.750 f	f	2/20/2013 60.0000	2/20/2013 DESJ02	60.0000 5	\$1.03	0.0000	0	\$61.97
	No		6061-T6 Round Bar .750"	f	60.0000	DESJ02		\$61.97	0.0000	0	
			124681								
	4		M6061T6B1.000X04. f	f	2/20/2013 48.0000	2/20/2013	48.0000 4	\$9.44	0.0000	0	\$453.22
	No		6061-T6 Bar 1.00 x 4.00	f	48.0000	DESJ02		\$453.22	0.0000	0	
			124681								
	5		M6061T6B1.500X02. f	f	2/20/2013 24.0000	2/20/2013	24.0000 2	\$8.86	0.0000	0	\$212.57
	No		6061-T6 Bar 1.50 x 2.50	f	24.0000	DESJ02		\$212.57	0.0000	0	
			124681								
	6		M6061T6B0.500X05. f	f	2/20/2013 12.0000	2/20/2013	12.0000 1	\$6.02	0.0000	0	\$72.19
	No		6061-T6 Bar .500 x 5.00	f	12.0000	DESJ02		\$72.19	0.0000	0	
			124681								

Total Received Quantity: 312.0000  
Total Qty to Inspect (PO U/M): 0.0000  
Total Reject Quantity: 0.0000  
Total Receipt Value: \$933.33  
Total Balance Due Quantity: 0.0000

# B I L L O F L A D I N G

No: PEC 808588  
 Ship Date 20Feb13 at 9:42 From PFW

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

Probill  
 Via VIM TRANSFER  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1850)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-538100- 1 Your PO # 19103  
 ALUMINUM ROUND BAR 6061-T6511  
 .50" DIA X 144.0000"

Heat Number Tag No  
 2BS755 151864

Quantity  
 60 FT

MTR

PCS 5

Wt LBS  
 14

2) Our Order PEC-538100- 2 Your PO # 19103  
 ALUMINUM ROUND BAR 6061-T6511  
 .625" DIA X 144.0000"

Heat Number Tag No  
 201220894 151865

Quantity  
 108 FT

MTR

PCS 9

Wt LBS  
 40

3) Our Order PEC-538100- 3 Your PO # 19103  
 ALUMINUM ROUND BAR 6061-T6511  
 .750" DIA X 144.0000"

Heat Number Tag No  
 201221712 151866

Quantity  
 60 FT

MTR

PCS 5

Wt LBS  
 32

4) Our Order PEC-538100- 4 Your PO # 19103  
 ALUMINUM FLAT BAR 6061-T6511  
 1.00" x 4.00" X 144.0000"

Heat Number Tag No  
 201301318 151873

Quantity  
 48 FT

MTR

PCS 4

Wt LBS  
 229

5) Our Order PEC-538100- 5 Your PO # 19103  
 ALUMINUM FLAT BAR 6061-T6511  
 1.50" x 2.50" X 144.0000"

Heat Number Tag No  
 18642 151867

Quantity  
 24 FT

MTR

PCS 2

Wt LBS  
 105

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# B I L L O F L A D I N G

No: PEC 808588

Ship From: THYSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 20Feb13 at 9:42 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1150)  
Sold To: (20115)  
DART AEROSPACE

Ship To: (1)  
DART AEROSPACE

# B I L L O F L A D I N G

6) Our Order PEC-538100- 6 Your PO # 19103  
ALUMINUM FLAT BAR 6061-T6511  
.50" x 5.00" X 144.0000"

**MTR**

Heat Number 201222824  
Tag No 151868

Quantity 12 FT PCS 1

Wt LBS 35

TOTAL: Tags 6 PCS 26

LBS 455

Heat Number  
18642  
201220894  
201221712  
201222824  
201301318  
2BS755

\*\*\* Chemical Analysis \*\*\*

*1013/1/20*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL G.W 478 LBS

\*CUSTOMER PICK-UP HRS AT THYSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

Page: 2 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

## B I L L O F L A D I N G

No: REC 808588

Ship From:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 20Feb13 at 9:42 From PFW

Probill

Via VIM TRANSFER

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: ( 20115)

DART AEROSPACE

Ship To: ( 1)

DART AEROSPACE

## B I L L O F L A D I N G

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 3 ..... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511  
50" DIA X 144.0000"

PART NO.

PO/Rel 19103

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by: \_\_\_\_\_

BL PEC-808588-001

20Feb13  
Pg 1/1

## Certificate of Mill Test Results



A \_UMINUM

TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

### MILL TEST REPORT

BILL TO THYSSENKRUPP MATERIALS,NA  
SHIP TO THYSSENKRUPP MATERIALS,NA  
SO DESCRIPTION 500" DIA  
Cust Code: 1  
CUSTOMER NO. 0.67  
PEC-242923  
CUSTOMER PART NUMBER 4-500  
DIE NUMBER S 2162  
DATE OF SHIPMENT 11/11/2012  
ALLOY 6061 TEMPER T6511  
SALESMAN FORBES DODWELL  
EXTRUDEX ORDER NO. 151418 - 1  
MANIFEST NO. 277362  
CERTIFICATION MADE IN CANADA  
MILL TEST ASTM B221-12

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	OCV29/12	46.2	41.0	16.00	90.2,90.0,90.5	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Al	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other	
A.11 285755 6061	0.60	0.16	0.21	0.04	0.88	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

David Natale  
Quality Control Manager

DAS 13/02/22  
14

1 - CUSTOMER COPY

MILL TEST REPORT

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511  
750" DIA X 144,000"

PART NO.

PO/Rel 19103

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-808588-003

20Feb13  
Pg 1/1



SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	164758	1724
		7

BALL TO  
ThyssenKrupp Materials NA  
SHIP TO  
ThyssenKrupp Materials NA PEC  
Quantity Certified 1,217 lbs 195 pcs

MANIFEST NUMBER 177391  
CUSTOMER PO PEC-244362  
CUSTOMER PART NUMBER RD0003  
DIE NUMBER RD0003  
ALLOY / TEMPER 6061-T6511  
SALESPERSON David Schroeder  
DESCRIPTION Lighting Rod Tite 0.750 + .004/- .003

CERTIFICATION  
ASTM-B221-12 StencilContinuous  
SPECIFICATION  
AMS-QQA-200/8

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties		Test Date		Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
Tests	Lot No.					

1	201221712	12/13/12	53.8	50.7	12.7
2	201221712	12/13/12	53.0	49.6	14.2
3	201221712	12/13/12	53.4	50.2	14.8
4	201221712	12/13/12	53.2	49.9	14.1
5	201221712	12/13/12	53.3	50.3	14.0
6	201221712	12/13/12	53.3	50.1	14.3
7	201221712	12/13/12	54.0	50.8	14.7
8	201221712	12/13/12	54.3	51.2	15.5

12/02/22  
6061

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Melt Source:
110321	6061	0.76	0.38	0.31	0.10	0.87	0.19	0.06	0.02	97.31	0.05	0.15	United States of America

Others

Print Date: 12/21/2012

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 9/23/11 - UNS

# THYSSENKRUPP MATERIALS NA

P.O./Ref 19103

## Certificate of Mill Test Results

DART AEROSPACE  
ALUMINUM PLAT BAR 6061-T6511  
1.50" x 2.50" x 144.0000"

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by: \_\_\_\_\_

BL PEC-808588-005

20Feb13  
Pg 1/1



TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

### MILL TEST REPORT

**BILL TO** THYSSENKRUPP MATERIALS, NA  
**SHIP TO** THYSSENKRUPP MATERIALS, NA  
**SO DESCRIPTION** 1.5"x2.5" FB  
**Cert Code:** 1  
**CUSTOMER PO** PEC-243073  
**CUSTOMER PART NUMBER** 1-1500-2500  
**DIE NUMBER** 0.20 S 4660  
**ALLOY** 6061  
**TEMPER** T6511  
**DATE OF SHIPMENT** 11/1/2012  
**SALESMAN** FORBES DODWELL  
**EXTRUDEX ORDER NO.** 151587 — 8  
**MANIFEST NO.** 277367  
**CERTIFICATION** MADE IN CANADA  
**MILL TEST ASTM** B221-12

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Oct/31/12	44.1	39.1	14.10	90.0, 89.5, 89.0	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Al	Other
18642 6061	0.58	0.24	0.19	0.06	0.83	0.04	0.00	0.02	0.02	0.00	0.00

David Natale  
Quality Control Manager

13/02/22

DA  
14  
89

1 - CUSTOMER COPY

MILL TEST REPORT



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511  
.625" DIA X 144.000"

PART NO.

PO/Rel 19103

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:

BL PEC-808588-002

Certificate of Mill Test Results

20Feb13  
Pg 1/1



SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
168503	2

BILL TO ThyssenKrupp Materials NA	MANIFEST NUMBER 180925	DIE NUMBER RD0002	DATE OF SHIPMENT 2/6/2013	CERTIFICATION ASTM-B221-12a No Stencil
SHIP TO ThyssenKrupp Materials NA PEC	CUSTOMER PO PEC-245556	ALLOY/TEMPER 6061-T6511	SALES PERSON David Schroeder	SPECIFICATION AMS-QQA-200/8
Quantity Certified 1,022 lbs 236 pcs	CUSTOMER PART NUMBER RD0002	DESCRIPTION Lightning Rod Tie 0.625 +.004/- .003		

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
91	201220894	12/01/12	50.2	47.1	16.1
92	201220894	12/01/12	48.2	45.0	12.9
93	201220894	12/01/12	47.7	44.5	16.3
94	201220894	12/01/12	48.0	45.2	13.9
95	201220894	12/01/12	50.2	47.3	12.8
96	201220894	12/01/12	48.8	45.8	12.4
97	201220894	12/01/12	48.5	45.5	16.3

*Ref 12/02/22*

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Well Source:
111824	6061	0.75	0.39	0.31	0.11	0.88	0.15	0.06	0.02	97.33	0.05	0.15	United States of America

Others

Print Date: 2/6/2013

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 9/2011-LWS

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLAT BAR 6061-T6511  
1.00" x 4.00" x 144.0000"

PART NO.

PO/Rel 19103

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:

BL PEC-808588-004

20Feb13  
Pg 1/1

## Certificate of Mill Test Results



SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
167939	3

BILL TO ThyssenKrupp Materials NA	MANIFEST NUMBER 180489	DIE NUMBER RB0128	DATE OF SHIPMENT 2/1/2013	CERTIFICATION ASTM-B221-12a StencilCont
SHIP TO ThyssenKrupp Materials NA PEC	CUSTOMER PO PEC-245394	ALLOY/TEMPER 6061-T6511	SALES PERSON David Schroeder	SPECIFICATION AMS-QQA-200/8
Quantity Certified 1,824 lbs	CUSTOMER PART NUMBER RB0128	DESCRIPTION SCRB 1.000x4.000		

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201301318	01/30/13	50.6	48.1	13.8

13/02/22  
DAS  
14  
89

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others Total	Melt Source:
0113118	6061	0.75	0.36	0.33	0.10	0.86	0.11	0.07	0.02	97.40	0.05	0.15	United States of America

Print Date: 2/1/2013

*Handwritten signature*

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLAT BAR 6061-T6S11  
50" x 5.00" X 144.00000  
PART NO.

PO/Rel 19103

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:

BL PEC-808588-006

20Feb13  
Pg 1/1

## Certificate of Mill Test Results



**SERVICE CENTER METALS**  
5850 Quality Way  
Pineville, Georgia, VA 23875

### CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
166152	6

BILL TO  
ThyssenKrupp Materials NA  
SHIP TO  
ThyssenKrupp Materials NA PEC  
Quantity Certified 1,164 lbs 33 pcs

MANIFEST NUMBER 178432  
CUSTOMER PO PEC-244776  
CUSTOMER PART NUMBER RB0101

DE NUMBER RB0101  
DATE OF SHIPMENT 1/10/2013  
SALES PERSON David Schroeder

ALLOY / TEMPER 6061-T6S11  
DESCRIPTION SCRB .500x5.000

CERTIFICATION ASTM-B221-12 StencilContinuous  
SPECIFICATION AMS-QQA-200/8

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

#### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201222824	01/08/13	45.5	43.1	12.0
2	201222824	01/08/13	46.1	43.9	12.0

13/02/22

#### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others Total	Melt Source:
122286	6061	0.64	0.18	0.17	0.01	0.85	0.05	0.00	0.01	98.09	0.05	0.15	Catal (Hydro)

Print Date: 1/10/2013

Calvin J. Wiggins, Director of Quality & Technical Services



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO19103**

Purchase Order Date 2/15/13

PO Print Date 2/15/13

Page Number 1 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name  
Vendor Phone 905 669 9444  
Vendor Fax 905 738 9033  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
(2/13/08)

1124681

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6R0.500	6061-T6 Round Bar .500"	2/20/13 Yes	✓ 60.00 f 5	Yours ppd	\$0.8500	\$51.00
		Special Ins:	MATERIAL:6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ROUND BAR QQ-A-225/8 OR AMS-QQ-A-225/8 OR (AMS 4117/4128/4115/4116) OR QQ-A-200/8OR AMS-QQ-A-200/8 )OR AMS 4160) OR ASTM B211 OR ASTM B221				
2	M6061T6R0.625	6061-T6 Round Bar .625"	2/20/13 Yes	✓ 108.00 f 9	Yours ppd	\$0.7593	\$82.00
		Special Ins:	MATERIAL:6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ROUND BAR QQ-A-225/8 OR AMS-QQ-A-225/8 OR (AMS 4117/4128/4115/4116) OR QQ-A-200/8OR AMS-QQ-A-200/8 )OR AMS 4160) OR ASTM B211 OR ASTM B221				

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required (YES) NO

Change Nbr: 2

Change Date: 2/15/13



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO19103**

Purchase Order Date 2/15/13

PO Print Date 2/15/13

Page Number 2 of 3

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

**Contact Name**

**Vendor Phone**

905 669 9444

**Vendor Fax**

905 738 9033

**Vendor Account Nbr**

**Buyer**

Chantal Lavoie

**Requisition Nbr**

**Tax Resale Nbr**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

Destination-Collect

3	M6061T6R0.750	6061-T6 Round Bar .750"	2/20/13 Yes	✓ 60.00 f 6	Yours ppd	\$10300	\$61.80
		<b>Special Inst:</b>		MATERIAL:6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ROUND BAR QQ-A-225/8 OR AMS-QQ-A-225/8 OR (AMS 4117/4128/4115/4116) OR QQ-A-200/8OR AMS-QQ-A-200/8 )OR AMS 4160) OR ASTM B211 OR ASTM B221			
4	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	2/20/13 Yes	✓ 48.00 f 4	Yours ppd	\$94167	\$452.00
		<b>Special Inst:</b>		MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A- 225/8 OR AMS 4117/4128/4115/4116 OR ASTM B211 OR ASTM B221			
5	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50	2/20/13 Yes	✓ 24.00 f 2	Yours ppd	\$88333	\$212.00
		<b>Special Inst:</b>		MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A- 225/8 OR AMS 4117/4128/4115/4116 OR ASTM B211 OR ASTM B221			
6	M6061T6B0.500X05.000	6061-T6 Bar .500 x 5.00	2/20/13 Yes	✓ 12.00 f 1	Yours ppd	\$60000	\$72.00

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required -YES NO

Change Nbr: 2

Change Date: 2/15/13



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO19103**

Purchase Order Date 2/15/13

PO Print Date 2/15/13

Page Number 3 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name  
Vendor Phone 905 669 9444  
Vendor Fax 905 738 9033  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Special Inst: MATERIAL: 6061-  
T6/T651/T6510/T6511/T62 ALUMINUM  
BAR AS PER QQ-A-225/8 OR AMS-QQ-A-  
225/8 OR AMS 4117/4128/4115/4116 OR  
ASTM B211 OR ASTM B221

QTY	ITEM	UNIT	PRICE	AMOUNT
7	M7075T6B1.000X7.000	7075-T6 BAR 1.000" X 7.000"	2/20/13 83.33 Yours ppd	\$37,2000
		Yes f		\$3,100.00

Special Inst: MATERIAL: 7075-T6 OR  
T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS  
4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12  
CUT FROM PLATE

PLEASE CUT TO SIZE: 1" X 7" X 50" X 20  
PCS  
GRAIN DIRECTION ALONG THE 50"

PO Total: \$4,030.81

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 2/15/13

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required **YES** NO